

# Piezo Speaker Replacement Kit for RED ALERT™ Emergency Telephones

#### Model 12522-007

## **Confidentiality Notice**

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#### **General Information**

The Model 12522-007 Piezo Speaker Replacement Kit is designed for use with GAI-Tronics' RED ALERT<sup>TM</sup> Series Emergency Telephones. It includes the following components:

Qty	Description
1	Speaker assembly
1	Tie wrap

## **Installation**

### **Removing Old Speaker Assembly**

- 1. Use a Model 233-001 Security Screwdriver (Torx T-25 security tip) to remove the four screws (for wall-mount) or six screws (for flush-mount) securing the front panel assembly to the enclosure. Save the screws for reassembly.
- 2. Lift the front panel assembly approximately 6 to 8 inches away from the enclosure.
- 3. Unplug the telephone line cord from the modular block in the enclosure, or disconnect the telephone line from TB1, depending on the installation.
- 4. Remove the front panel assembly and place it face down on a clean flat surface.
- 5. Use wire cutters to snip the tie wrap securing the push buttons(s) and speaker wires.

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6. Unplug the speaker assembly cable from the printed circuit board assembly (PCBA), and make note of the location for future re-assembly.

#### For Wall-Mount Telephones:

- Use the #1 Phillips head screwdriver to remove the screws securing the PCBA to the standoffs. Save the screws for reassembly. Move the PCBA aside.
- 8. Remove and retain the four #6-32 screws securing the speaker assembly. See Figure 1 below.

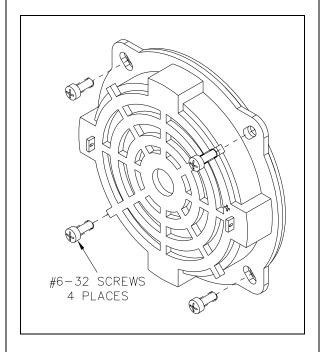


Figure 1. For Wall-Mount Telephones

#### For Flush-Mount Telephones

- 7. Use the #2 Phillips head screwdriver to remove the screw securing the PCBA to the standoff. Save the screws for reassembly.
- 8. Use the ¼-inch nut driver to remove the standoff and three hex nuts securing the speaker assembly to the front panel assembly. Save them for reassembly. See Figure 2 below.

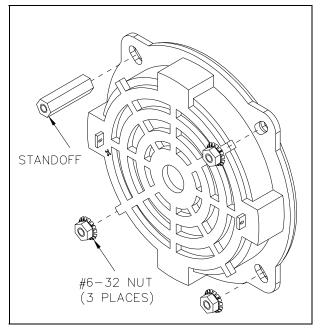


Figure 2. For Flush-Mount Telephones

9. Remove existing gasket from the front panel and scrape away any adhesive residue.

**NOTE:** Remove and discard the piezo speaker.

### Installation of New Non-Metallic Piezo Speaker Assembly

- 1. Place the new speaker assembly on the front panel mounting holes using the previously saved hardware.
- 2. Use the enclosed tie wrap to secure the push button and speaker cables together.
- 3. Secure the PCBA in place with the previously saved Phillips screws and the Phillips screwdriver.
- 4. Plug the speaker assembly cable in the PCBA.